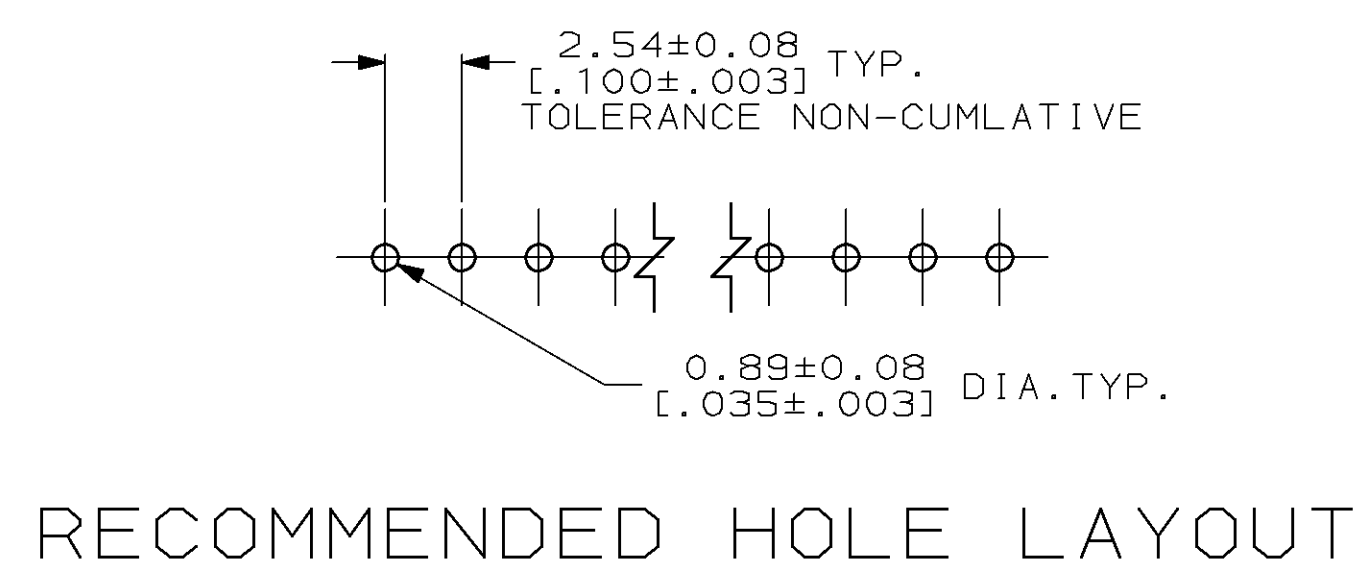
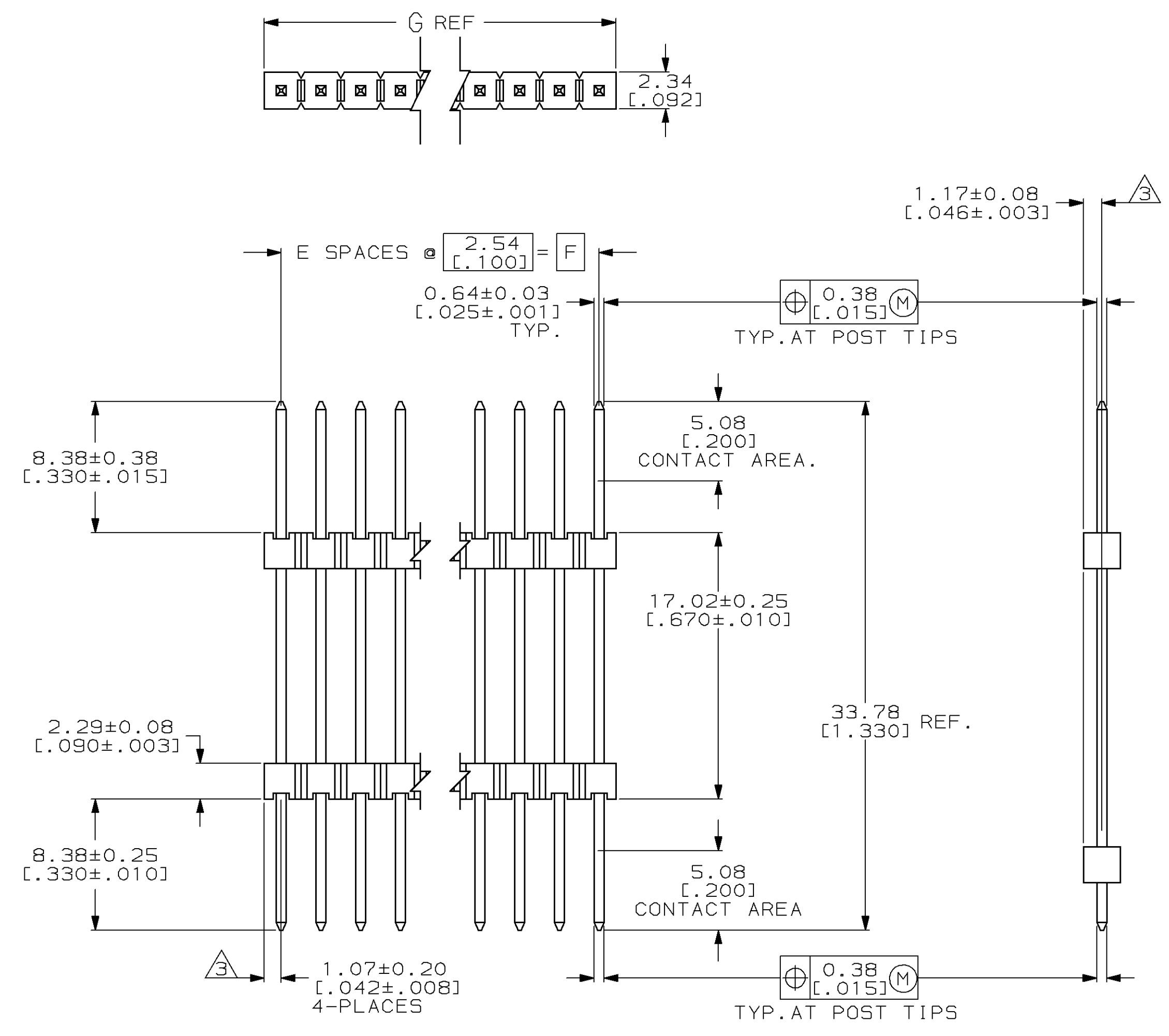


REVISONS		DATE	OWN	APVD
AD	DIST	DESCRIPTION		
0	RELEASED		EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



LOC	DIST	REV	DATE	OWN	APVD
AD	39	0	14-MAR-97	EB	GD

NO. OF POSITIONS	PART NUMBER
1	146479-1
2	146479-2
3	146479-3
4	146479-4
5	146479-5
6	146479-6
7	146479-7
8	146479-8
9	146479-9
10	146479-1
11	146479-2
12	146479-3
13	146479-4
14	146479-5
15	146479-6
16	146479-7
17	146479-8
18	146479-9
19	2-146479-0
20	2-146479-1
21	2-146479-2
22	2-146479-3
23	2-146479-4
24	2-146479-5
25	2-146479-6
26	2-146479-7
27	2-146479-8
28	2-146479-9
29	3-146479-0
30	3-146479-1
31	3-146479-2
32	3-146479-3
33	3-146479-4
34	3-146479-5
35	3-146479-6
36	3-146479-7
37	3-146479-8
38	3-146479-9
39	4-146479-0
40	4-146479-1

THIS DRAWING IS A CONTROLLED DOCUMENT AND ITS REVISIONS ARE SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHALL BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWG: BRANDBERG 14-MAR-97	AMP Incorporated
mm	0 PLC ±.01	CHK: G. DUBNICZKI 14-MAR-97	Harrisburg, PA 17105-3508
	1 PLC ±.015	APP'D: G. DUBNICZKI 14-MAR-97	NAME: HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED
	2 PLC ±.02	PRODUCT SPEC: -	SIZE: A1
	3 PLC ±0.127 (.005)	APPLICATION SPEC: -	CAGE CODE: 00779
	4 PLC ±0.0127 (.0005)	ANGLES: -	DRAWING NO: 146479
MATERIAL:	FINISH:	WEIGHT: -	SCALE: 4:1
		CUSTOMER DRAWING	SHEET 1 OF 1